

INSTALLATION INSTRUCTIONS

DESCRIPTION: Billet Clutch Basket Kit

PART NUMBER: B7B-E63A0-V0

MODEL: '19~YZ250F



⚠ WARNING

Please read and understand these instructions completely before installation to avoid possible injury, or damage to the accessory or vehicle.

WARRANTY INFORMATION:

In the United States, see your authorized Yamaha dealer for a copy of the Yamaha Genuine Parts and Accessories Limited Warranty.

NOTICES:

This installation requires a torque wrench and the service manual. It should be performed by an authorized Yamaha dealer or other qualified technician.

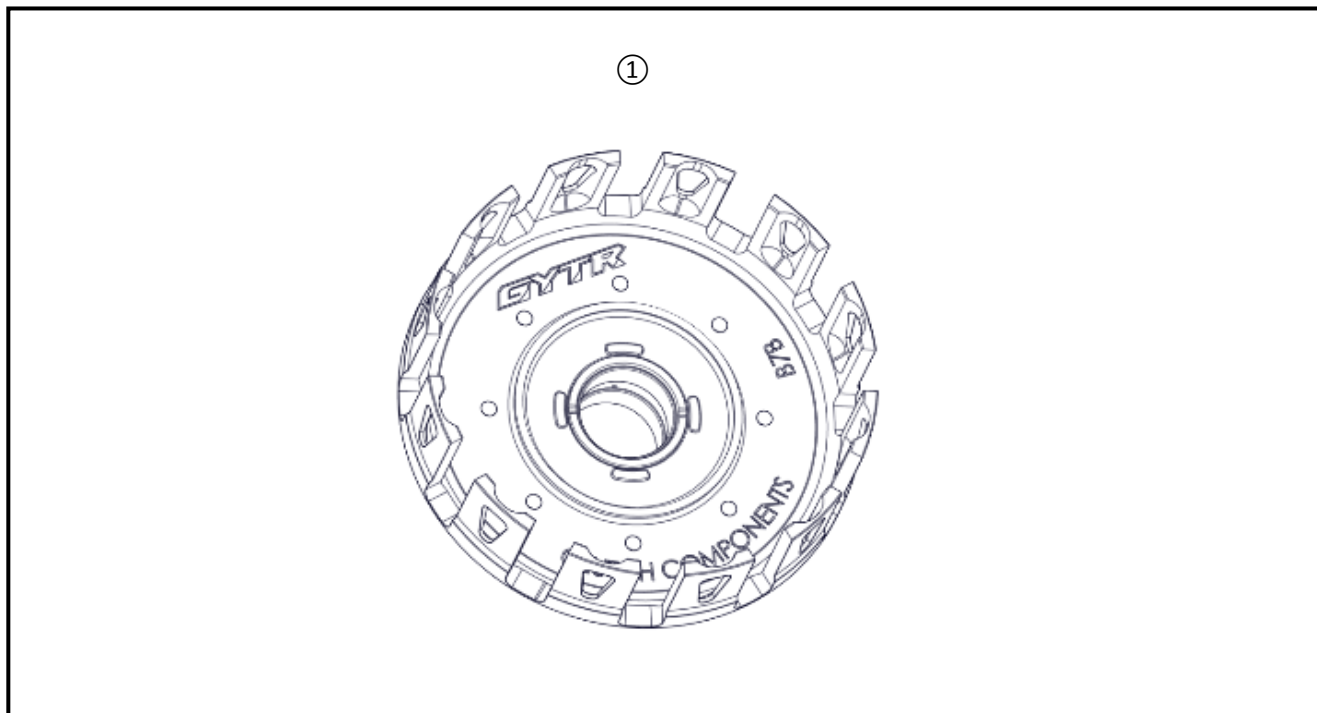
DEALER OR INSTALLER:

These instructions contain important information for future reference and *must* be given to the customer.

PARTS LIST:

No.	Part Number	Description	Qty
--	B7B-E63A0-V0	Billet Clutch Basket Kit	--
①	*	Billet clutch basket	1

* Part supplied with kit only and not available separately.



Removing the starter clutch



Fig. 1

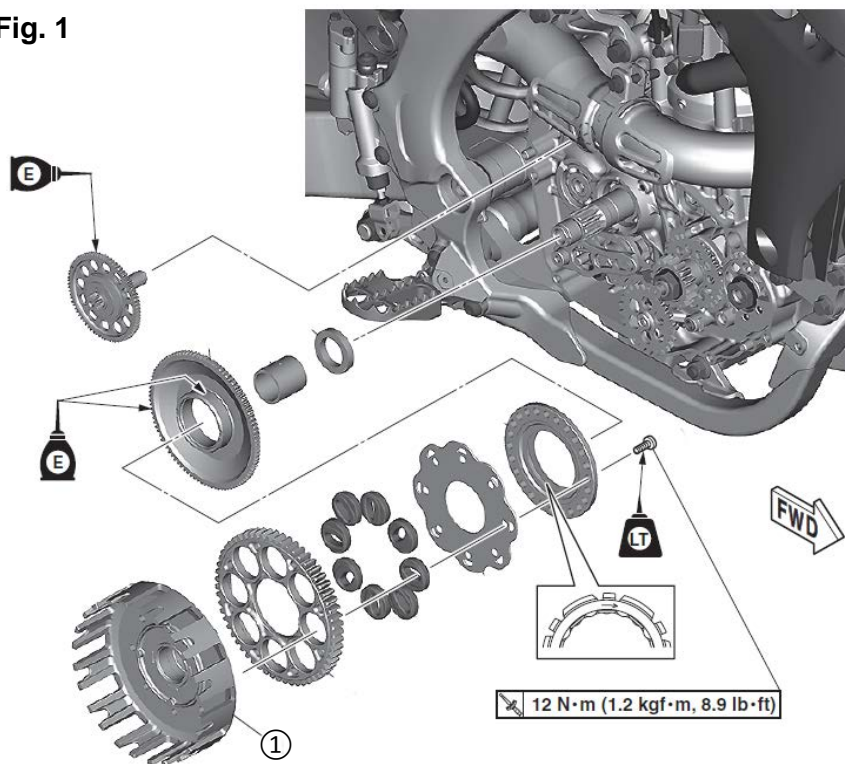
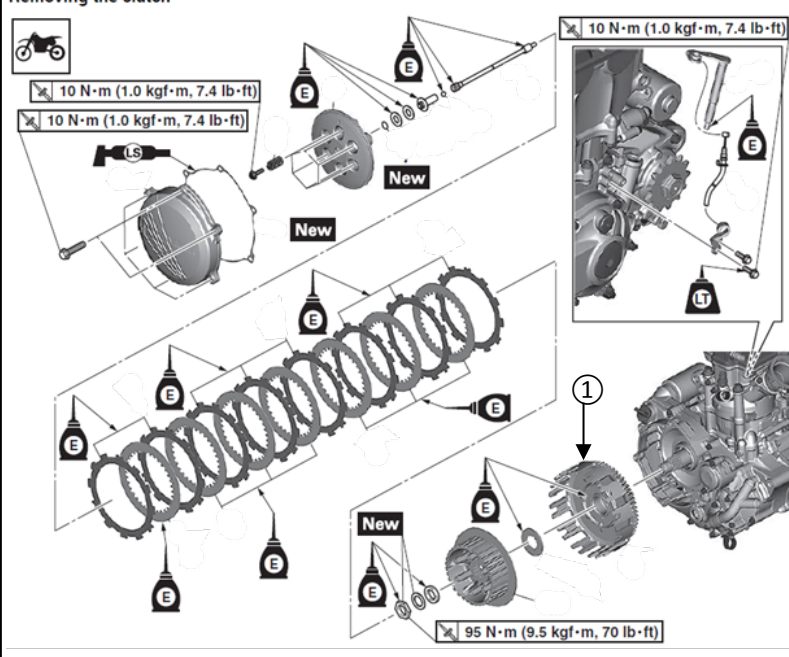


Fig. 2

Removing the clutch



PREPARATION:

- Stand the motorcycle on a secure and level surface, and drain oil.
- Alternately, lean the motorcycle on its left and complete the installation without draining oil.
- Clean all mounting surfaces before beginning installation.

INSTALLATION:

Use the appropriate Owner's Service Manual for the model as a guide for disassembly and reassembly.

MAINTENANCE:

For the best performance and life from your clutch assembly, install new OEM clutch plates and Yamalube oil with your new clutch basket. Use of Kevlar plates will cause excessive wear and can void your warranty. Replace your transmission oil often by following the maintenance procedure recommended in your Yamaha owners' manual.

CUSTOMER SERVICE:

For further information see your Yamaha dealer.

ESTIMATED TIME TO INSTALL: 0.5 HRS